

Work Order ID 57087

Saturday, March 20, 2010 10:23:20 AM



Page 1

Item ID: D4021-5

Accept



Setup Start



Revision ID:

Item Name: Blanking Plate

Stop



Start Date: 3/22/2010 Start Qty: 6.00



Cust Item ID:

Required Date: 3/31/2010 Req'd Qty: 6.00



Customer:

Reference:

Approvals: Process Plan: MFDate: 10-3-20 Tooling:

Date:

Run Start



QC:

Date: _____ SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr Revision Nbr

D4021 A

100

0.00



Waterjet

FLOW CNC Waterjet

Memo

0.00

PB 10-3-23

Cut as per dwg D4021

Prog Rev: ADwg Rev: A

Deburr as required

(8)

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

0.00

Memo

0.00

PB 10-3-23

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 57087

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Item ID: D4021-5

Revision ID:

Item Name: Blanking Plate

Start Date: 3/22/2010 Start Qty: 6.00

Required Date: 3/31/2010 Req'd Qty: 6.00

Reference:

Accept



Setup

Start



Stop



Cust Item ID:

Customer:

Approvals: Process Plan: _____ Date: _____

Tooling: _____ Date: _____

Run

Start



QC: _____ Date: _____

SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center ID

120



QC

Quality Control

Operation
Description

QC8- Inspect parts - second check

Set Up/
Run Hours

0.00

Draw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberReject
NumberInsp.
Stamp

5/20/09/23

(8)

140



Packaging

Packaging

Identify as per dwg & Stock Location: 169

0.00

0.00

PA 10/3/2010 (8)

150



QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

0.00

10/03/2010 (8)

PA 10-3-23 (8)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Picklist Print

Saturday, March 20, 2010 10:23:19 AM

Page 1

Work Order ID: 57087



Parent Item: D4021-5



Parent Item Name: Blanking Plate

Comments: IPP RevA: new issue DD 09.11.25 verified by:EC
REV.A DD 10.02.22 verified by:EC

IPP Rev:B as per dwg

Start Date: 3/22/2010

Required Date: 3/31/2010

Start Qty: 6.00

Required Qty: 6.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
M304S16GA		Purchased	No			100	sf	140.0899	0.3928	16		

304/316 Sheet 063

10-3-23

<u>Warehouse</u> <u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>
Main Warehouse		
MAT	140.0898737	
106860	8.0295	
111924	25.1689737	
112442	29.8865	
113295	77.0049	113295

8

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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NOTE: Date & initial all entries

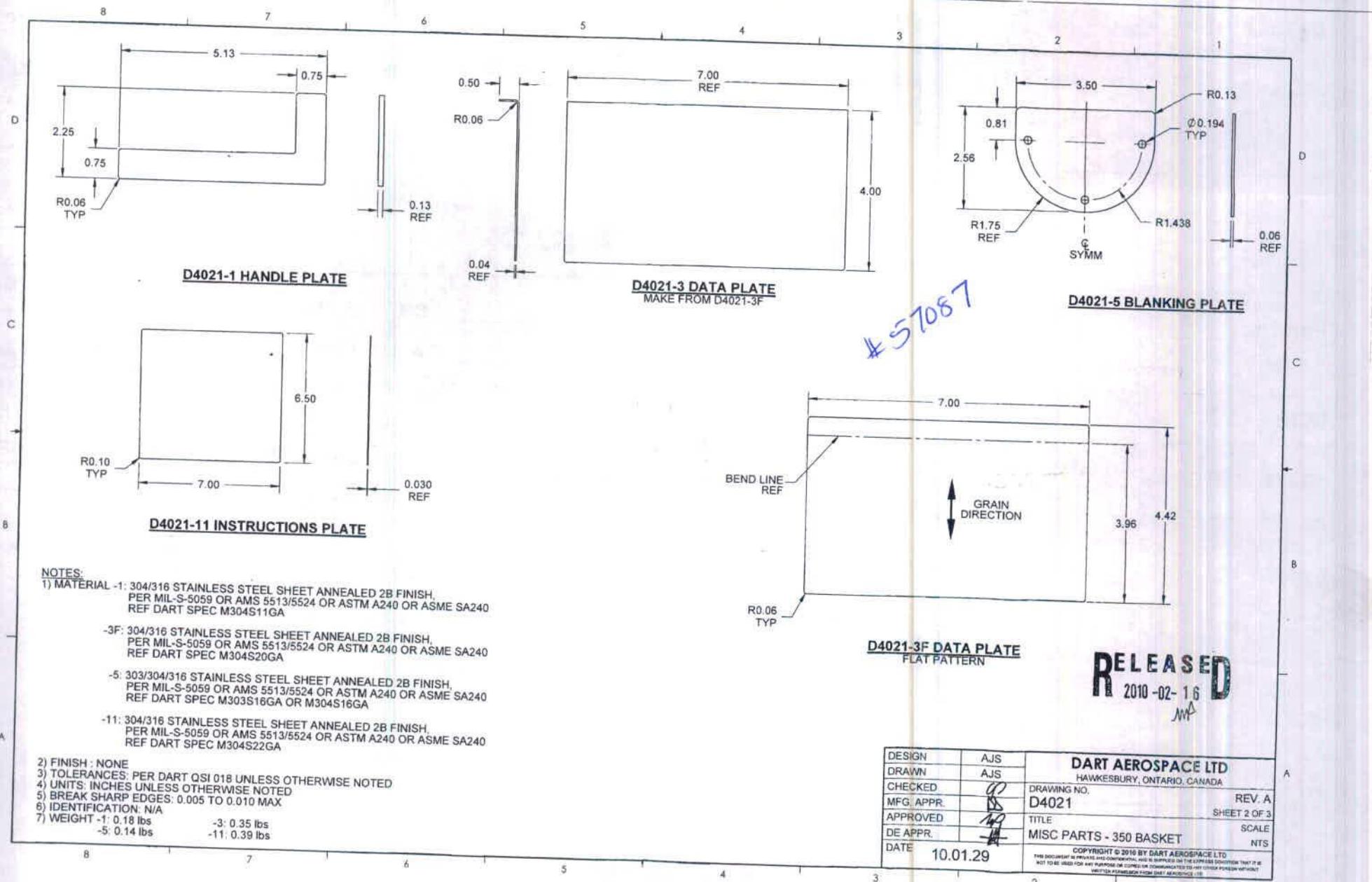
DART AEROSPACE LTD	Work Order:	57087
Description: BLANKING PLATE	Part Number:	D4021-5
Inspection Dwg: D4021-5 Rev: A		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	RB	Audited by:	S	Prototype Approval:	N/A
Date:	10-3-23	Date:	10/03/23	Date:	N/A

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries